

shp 29/12

Work Order ID 77773

\*77773\*

Page 1

December-21-11 9:30:32 AM

Item ID: D119-756-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Quick Release

Start Date: 21/12/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 06/01/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 11/12/21 Tooling:

Run Start \*NR1\*

QC: Date: SPC (Y/N):

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100 0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D119-756-013

CHG001

Sum 1/17/23

MLJ 11-12-23  
①

110 0.00

\*110\*

Pick Kit

Packaging

Memo

0.00

Packaging

SP 11-12-22

120 0.00

\*120\*

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sum 1/2/23

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 77773

December-21-11 9:30:32 AM

**\*77773\***

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Item ID: D119-756-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Quick Release

Stop **\*NS2\***

Start Date: 21/12/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 06/01/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-756-013								
	Location: _____								
	PPP Rev: <u>Draft</u>								
140		0.00							
<b>*140*</b>	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

11/12/28

11/12/28

11-12-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

December-21-11 9:30:36 AM

Page 1

Work Order ID: 77773

\*77773\*

Parent Item: D119-756-013

\*D119-756-013\*

Parent Item Name: Quick Release

Start Date: 21/12/2011

Required Date: 06/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-06-27 JLM  
IPP Rev B revB dwg, picklist 06.07.27 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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BERS-020		Purchased	No			110	Each	1.0000	4	4			
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\*BI RS-020\*

Pip Pin

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SP 11-12-23

Location

Loc Qty

Loc Code

ST283

1

118431

1

2x

m/20057 2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
2				D2022-101	* SPACER
1				D2258-146	PLACARD (AW119MKII)
1				D2258-154	PLACARD (EASA AIRCRAFT ONLY)
1				D2258-176	PLACARD (A119)
1				D2332-041	* PROP ASSEMBLY
1				D2530	* HANDLE ASSEMBLY
2				D2535	* SPRING
2				D2537	* BUSHING
2	2			D2617-3	BUSHING
4	4			D2617-5	BUSHING
	4			D2732-032	RUBBER CUSHION
2				D2931	* BUMPER
	1			D3789-1	CLAMP
	1			D3789-3	CLAMP
	1			D3789-5	CLAMP
	1			D3789-7	CLAMP
1				D3515-041	* BASKET LID ASSEMBLY
1				D3516-041	* BASKET BASE ASSEMBLY
2				D3516-11	CLEVIS
2				D3517-1	STRUT
2				D3519-1	* PLACARD
1				D3519-3	PLACARD (EASA AIRCRAFT ONLY)
2				D3518-041	STRUT ASSEMBLY
2				D3520-1	SPACER
2				D3520-3	SPACER
2				D3757-1	BLANKING PLATE
			3	D4295-041	STRAP ASSEMBLY

\* indicates that part is pre-assembled on basket for customer

Qty -041	Qty -011	Qty -013	Qty -015	Part Number	Description
X				D119-756-041	HELI-UTILITY-BASKET™
1	X			D119-756-011	CLAMP KIT
		X		D119-756-013	QUICK RELEASE KIT
			X	D119-756-015	CARGO RESTRAINT KIT
6				AN3-10A	* BOLT
2				AN3-16A	* BOLT
2				AN4-7A	* BOLT
2				AN4-13A	BOLT
6				AN4-15A	BOLT
2				AN4-20A	BOLT
1	2			AN4-22A	* BOLT
1	2			AN4-24A	* BOLT
2				AN5-10A	BOLT
4				AN5-17A	* BOLT
2				AN960JD416	* WASHER
40	4			AN960JD416	WASHER
2				AN960JD416L	* WASHER
4				AN960JD416L	WASHER
4				AN960JD516	* WASHER
2				AN960JD516L	WASHER
2				AN960JD8	* WASHER
12				AN960JD10	* WASHER
4				AN970-4	* WASHER
		4		BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2				MS20600AD4W3	* RIVET
8				MS21042L3	* NUT (OR MS21042-3)
4				MS21042L4	* NUT (OR MS21042-4)
10	4			MS21042L4	NUT (OR MS21042-4)
4				MS21042L5	* NUT (OR MS21042-5)

\* indicates that part is pre-assembled on basket for customer